

Work Order ID 55693

January 27, 2010 2:19:10 PM

PRELIMINARY ISSUE



Page 1

Item ID: D4048-9

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 1/27/10 Start Qty: 12.00



Cust Item ID:

Required Date: 1/28/10 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

*W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4048

*PA3*

*10/01/27*

0.00

100



Hardinge

Memo

0.00

Hardinge CNC Lathe Small

TURN AS PER DWG AND FOLIO FA891

DWG REV:

FOLIO REV:

*PA3*  
*N/A*

*SN 10/01/27*

*12* *φ*

DEBURR

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*SN 10/01/27*

*12* *φ*

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Page 2

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Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

POSITIVE RECALL  
EFFECTIVE 10.27 AUT U  
RELEASED \_\_\_\_\_ DATE

W 1002.98

Prototype test  
10.01.30  
H.

X12

⇒ 8.10.12.28

# Picklist Print

January 27, 2010 2:19:09 PM

Page 1

Work Order ID: 55693



Parent Item: D4048-9



Parent Item Name: Bushing

Start Date: 1/27/10

Required Date: 1/28/10

Comments: IPP REV:A NEW ISSUE 10-01-07 JLM VERIFIED BY:DD

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R.500		Purchased	No			100	f	40.2260	0.4674			



304 SS roundbar .500



## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

MAT

40.226

108415

2

111323

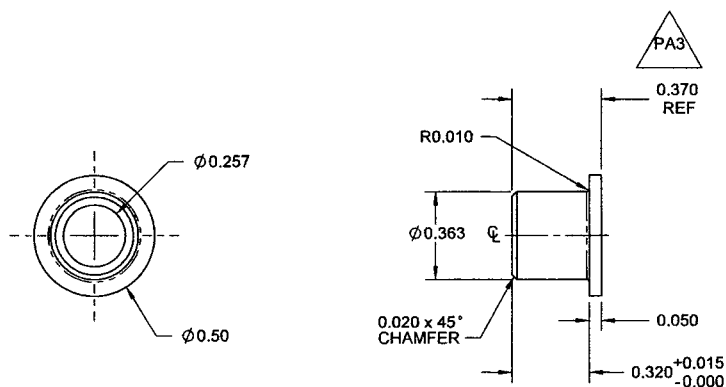
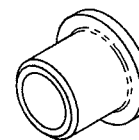
0.286

113006

37.94

.5 Pt SA 10/10/27





**D4048-9 BUSHING**

**PRELIMINARY ISSUE**

10.01.18

**NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL BAR  
REF DART SPEC. M303B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4048-9" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.01 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. <b>D4048</b>	REV. PA3
MFG. APPR.			SHEET 9 OF 9
APPROVED		TITLE	SCALE
DE APPR.		<b>MOUNTING LUG ASSY</b>	NTS
DATE	<b>10.01.18</b>	COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE LOANED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	